

his September, over 106,000 people traveled to Bologna, Italy to attend the 34th annual Cersaie, the largest ceramic tile exhibition in the world. For the first time, this number included over 50,000 visitors from outside of Italy. Thronging through the exposition hall, show attendees were able to see over 850 exhibitors of ceramic tile and bathroom fixtures from 43 different countries, including 335 from outside of Italy.

In addition to introducing and selling innovative products, Cersaie is a place for people to exchange ideas, offering a rich ed the hall to hear British architect Sir Norman Foster, winner of the 1999 Pritzker Architecture Prize, give the keynote speech. Other highlights of the design conference were presentations from the architects Aires Mateus and Solano Benitez; Cer-sail, a conceptual exhibit expressing a vision of an ideal port area; ongoing installation demonstrations; and an in-depth program for students. Student engagement at Cersaie is a great strategy for developing future designer loyalty to ceramic tiles and the companies that produce them. On the sustainability side, which is of critical importance to the U.S. market, Confindustria Ceramica has just announced a new EPD (environmental product declaration) tool for all of its manufacturers.

Italy is the largest producer of ceramic tile in revenue and generates the second largest volume internationally. North America is its largest export market outside of western Europe.



Ceramics of Italy reported a healthy 6% increase in sales for 2015. One reason for the strong growth of ceramic tile is the industry's committed and continual investment in new equipment and technology.

This year, exhibitors at Cersaie showed collections of products and materials together with a wide range of looks, surfaces and pattern scales. Some were appropriate for walls, some for flooring, and some for other applications such as landscaping and countertops.

NATURAL MATERIAL LOOKS

For years, the ceramic tile industry has successfully produced renditions of other materials, such as marble, wood, stone and cement. Textural enhancements not from rollers but from material additions after the press have further elevated the category. This year, cement seemed to be the biggest trend. At Cersaic, these material types were honed and refined, and combined in new ways.

Many of the natural material visuals and textures were organized in curated coordinated collections. Throughout obshow, product collections included different material types inheed together through the same color paletter. There coltions included groupings of not just natural looks, but also décortiles and unusual textures and contraint goales. One eventies everagile was 41/Zere42's Moods of Alter(n) Connections that, meed industrial and artisan-insmined materials.

Patterns used in these collections are designed with a neutral, subtle approach, making them all the more appealing, Pattern may be achieved by changes in luster or slight textural difference, often in tone-on-tone colors such as white, grey or black. This is especially effective for floor tiles, as they must be carefully desired to reduce actual or optical surface textures.

Combinations of material looks within the tile were also on display, such as cement and restile designs that look as if fragments of textile material were embedded in the concrète. These hybrid materials were seen in Leonardo Ceramica's Factory and the Set Collection from Sairt'Agostrio, a fusion of concrete, textile, wood, metal and stone files that are designed to join up seamlessly. Arte Pura from Refin Ceramiche was the most drimattic example of combining textiles and concrete.



refin cerumicies inspiradon for Arte Pare



aina's Riva Mannin

Wood looks were still prominent throughout the show, including beautiful near solid tones, as well as witherwalten distressed planis, installed in both straight and herringbone bycust. Forumest Delays is a good literation of the witherstand look. Tagins's Riva Mancina adds burned-out looking patterns to its toral distressed design. And I Gooz at Antiche for D'Agostino taless the distressed look further with colorful planis hardlighted by the conscious allimmer of solid.



I Gozzi by Antiche Fornaci D'Agostin

Also seen—although not key to the North American market—were large format tiles with bookend patterns of marble and onyx designs.

FASHION AND FAST CARS

rasinon and luxury cars inspired two of the notices products *at Censiae Old 6.5 Bant'Agostion introduced the Tailorart collection of woven menswear visuals, featuring a large-scale plaid with a realistic soft-looking textile surface, as well as a tile with an overall slubbed textile look. Many designers polled felt that Tartan was the most exciting product at Cersaie.

Casalgrande Padaria built on the Italian sports car tradicion with 5 new collection. Earth, a colloparation with Prinifarina, the well-known design house that shaped the design of Fernar, the well-known design house that shaped the design of Fernar, term of the shaped that the shaped that the shaped that replicates a luxury car aesthetic with five warm and four cool neutrals, along with three color accreases—may, burguint a deep marroon. The collection is highlighted with accessory strips of metal and leather.



Tailorart by Sant'Agostin

COLOR TRENDS

taly's sophisticated fashion culture links up well with the primarily neutral palette of ceramic liets, at it is used in large areas and functions as a backdrop or envelope for the interior design of a space. Yet the neurace of color keeps the products looking fresh and alive. Neutral colors are sophisticated and elegant in stepped or torula ringes. Psycally, a palette lind a warm and a cool neutral range plus warm beige. When a coloris added; its interestional and for specific design purposes.

A few companies dia particularly great job integrating color to their palettes. Casalgrande Palatan's Earth has three classic pin-striping colors. FAP's Color Now integrates mid values such as terra cotta, apricot and the suprise of signifier blue into its entural palette. Gigenes's Le Corbusier range features. I cof the 63 colors from the system of colors that Corbusier instructed were best for architecture. And Vettin Ceramic Group's Armonic Di Colore offers double glazed tiles with effects of the sea; including interne luses and soft liscous mid-drones.

MORE PATTERNS

Pattens ran the gamut form bold, retro looks, to suttle designs created by texture. On the bold side, the beautiful blue and white tiles of Ceramica Francesco de Naylos Blu Porol. Collection were standout. Designed by Cio Porol between the late 1950s and early 1970s, the graphic tiles have simple geometric and naturalistic motifs in a selection of 12 designs. Colors are replicated from the original tiles in three tones of the original halfalls thus glaze.

Some of the most dnamatic products at Cersaie were ceramic tiles digitally printed with fine, detailed illustrations. Tiles with the high definition of wallpaper or magazine illustrations were seen in many showrooms. 41 zero42 featured Paper 41, sim porcelain tiles with a collection of ten artistic images. Sadly, these are only to be used on vertical surfaces and are not appropriate for flooring.

On the subtler end of the spectrum, interesting small-scale geometrics such as squares within a grid were seen at several venues, often designed with a different material pattern between squares and the surrounding grid. Fioranesie's Narmorea is an excellent example, as is Sant'Apostino's Soft Gem.



Fioranese's Deka

Irregular triangle and rhomboid shapes were seen through the show, sometimes contributed not palladiana patterns. The term palladiana refers to the large randomly fractured marble pieces used in a particular type of terrazzo. Quad + Fact. decorative coordinates to Plemmes Bits. & Pieces Collection are examples of both the intest square and rhomboid patterns. The rhomboid shape was also seen in individual tiles, which were then combined to create simple repeating patterns or optical Escher-hype floor designs.

Patchwork textures of tiny geometric patterns were shown as coordinates to some of the more natural looks, such as concrete and stone. Leonardo Ceramica's District offered the texture of metal or concrete, inlaid with tiny pressed patterns.

SIZE DEVELOPMENTS Larger format tiles are being produced by more and more

manufactures. It almost seems rare to find a company that does not offer the jumb tiles, which are often as large ast 41/10. The larger tiles were typically at a thickness of farm to 7 mm, although they many range from a thin 3 mm to 2 mm. These thickness tables are used primarily for indicaping and now allow cernical to the order to the counterton market. Yet at the same time, smaller sizes were allow every popular—micro mosaics and smaller solway shaped tiles were seen throughout the show.

rant of the tun of a European exhibition is the Dealintui Syring of the shownound display. Vigentels create excitement, adding just a few pieces of Similure or accessions that make the vigentee product pop Surf-Apostron's shownorm was a key example, featuring engaging groupings of simply shaped furniture in cost closification and a humorous faux-marble upholstered couch. Cersaic did not indicate the same time of the control of the same to walk the show a few points of the same to wait the show a few points of the same time of the same time.